

Ship Monday 26/03
82147

Work Order ID 82147-2

March-23-12 9:23:05 AM

Item ID: D139-799-013

Revision ID:

Item Name: Cargo Door Hinge

Start Date: 3/23/12 Start Qty: 4.00

Required Date: 3/26/12 Req'd Qty: 4.00

Reference:

Accept

N9000040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

Draw Nbr

Revision Nbr

IIN-D139-799

F

100

100

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D139-799-013
CHG004

0.00

0.00

5/16/12

110

Pick Kit

0.00

110

Packaging

Memo

Packaging

0.00

SP 12-03-23. sf

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

5/16/12

(X)

Work Order ID 82147

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Item ID: D139-799-013

Accept

N9000040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Cargo Door Hinge

Start Date: 3/23/12 Start Qty: 4.00

4

Cust Item ID:

Required Date: 3/26/12 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D139-799-013

Location: _____

PPP rev: _____

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/3/12

12/3/12

12/3/12

12/3/28

mf 120327

Picklist Print

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Work Order ID: 82147
Parent Item: D139-799-013
Parent Item Name: Cargo Door Hinge

Start Date: 3/23/12

Required Date: 3/26/12

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:JLM
11-06-05 JLM VERIFIED BY:DD
IPP REV:C AS PER DSI9567 revA 11.10.17 DD VERF:EC
een 12-507 DD verf:EC
IPP REV:B AS PER ECN 11-598
IPP REV:D 12.01.19 per iin rev.f

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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Sal
D2585
Mounting Channel

Manufactured No

110 Each 60.0000

1 *SP* 4

SP

Location

Loc Qty

Loc Code

ST011 60

73297 2

77696 2

78805 56

Sal
D2586
Door Latch

Manufactured No

110 Each 101.0000

1 *SP* 4

SP

Location

Loc Qty

Loc Code

ST203A 101

77697 51

78833 50

Sal
D2621
Latch Plate, 350 Spacepod

Manufactured No

110 Each 43.0000

1 *SP* 4

SP

Location

Loc Qty

Loc Code

ST013 43

73304 4

78991 39

Sal
D3552-23
Door Prop

Manufactured No

110 Each 21.0000

1 *12/3/12 SP (4)*

SP

Location

Loc Qty

Loc Code

ST272A 21

74847 6

79272 3

80347 12

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Work Order ID: 82147

Parent Item: D139-799-013

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Start Date: 3/23/12

Required Date: 3/26/12

Start Qty: 4.00

Required Qty: 4.00

D3622-1
Ball Stud

Manufactured No

110 Each 48.0000

1 4

Location

Loc Qty

Loc Code

ST058

48

78837

28

80405

20

D3622-3
Ball Stud

Manufactured No

110 Each 15.0000

1 4

Location

Loc Qty

Loc Code

ST058

15

53951

4

77023

11

D4072-1
Airframe Hinge

Manufactured No

110 Each 20.0000

2 8

Location

Loc Qty

Loc Code

ST120

20

78530

20

D4072-3
Airframe Hinge Backing Plate

Manufactured No

110 Each 30.0000

2 8

Location

Loc Qty

Loc Code

ST120

30

76989

7

78529

23

D4072-5
Bushing

Manufactured No

110 Each 45.0000

4 16

Location

Loc Qty

Loc Code

ST120

45

78526

23

80694

22

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Start Date: 3/23/12

Required Date: 3/26/12

Start Qty: 4.00

Required Qty: 4.00

D4073-1
Door Hinge

Manufactured No

110 Each 22.0000 2

8 SP

Location Loc Qty Loc Code

ST120 22

78528 10

80695 12

D4073-3
Door Hinge Backing Plate

Manufactured No

110 Each 19.0000 2

8 SP

Location Loc Qty Loc Code

ST120 19

78527 19

D4074-1
Bracket

Manufactured No

110 Each 18.0000 1

4 SP

Location Loc Qty Loc Code

ST120 18

76338 18

D4074-3
Channel

Manufactured No

110 Each 29.0000 1

4 SP

Location Loc Qty Loc Code

ST120 29

72110 6

80696 23

D4074-5
Backing Plate

Manufactured No

110 Each 98.0000 1

SP 12-03-26 SP

Location Loc Qty Loc Code

ST120 98

74495 96

76339 2

4 SP

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Start Qty: 4.00

Required Qty: 4.00

D4074-7
Striker Plate

Manufactured No

110 Each 22.0000

1 SP 4

SP

Location

Loc Qty

Loc Code

ST120

22

75624

6

76887

16

D4519-1
Relay Bracket

Manufactured No

110 Each 22.0000

1 4X SP 4;

SP

Location

Loc Qty

Loc Code

ST139E

22

79090

22

MS21042L3
Nut

Purchased No

110 Each 2,835.0000

20 4X SP 80

SP

Location

Loc Qty

Loc Code

ST300

2835

117441

16

117885

32

118451

5

118927

3

119017

2613

119075

166

MS21042L5
Nut

Purchased No

110 Each 1,570.0000

1 SP 12-03-26-50

Location

Loc Qty

Loc Code

ST300

1570

116105

5

116548

43

117611

42

119109

1480

4X

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Work Order ID: 82147
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Parent Item Name: Cargo Door Hinge

Start Date: 3/23/12

Required Date: 3/26/12

Start Qty: 4.00

Required Qty: 4.00

MS27039-1-10
Screw

Purchased

No

110

Each

258.0000

8

32

Location

Loc Qty

Loc Code

GA

100

120449

100

ST291

158

120120

158

MS27039-1-14
Screw

Purchased

No

110

Each

204.0000

2

8

Location

Loc Qty

Loc Code

GA

187

120177

87

120449

100

ST291

17

112312

17

MS27039-1-16
Screw

Purchased

No

110

Each

164.0000

8

32

Location

Loc Qty

Loc Code

ST291

164

119902

64

120229

100

MS27039-1-17
Screw

Purchased

No

110

Each

133.0000

1

Location

Loc Qty

Loc Code

GA

100

120142

100

ST291

33

117591

33

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Work Order ID: 82147
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Parent Item Name: Cargo Door Hinge

Start Date: 3/23/12
Start Qty: 4.00

Required Date: 3/26/12
Required Qty: 4.00

NAS1149D0363J
Washer

Purchased No

110 Each 1,417.0000 18

SP 72 12-03-23 SP

Location	Loc Qty	Loc Code
ST298	1417	
117601	61	
118077	1	
118612	18	
119537	33	
120142	134	
120308	162	
120644	1000	
120986	8	

NAS1149D0663J
Washer

Purchased No

110 Each 658.0000 1

SP 4

Location	Loc Qty	Loc Code
ST298	658	
119075	158	
120644	500	

NAS1515H5L
WASHER

Purchased No

110 Each 132.0000 4

SP 16

Location	Loc Qty	Loc Code
FG	40	
103691	40	
ST277	92	
119902	42	
121068	50	

IN4007
Diodes

Purchased No

110 Each 61.0000 1

SP 12-03-23 SP

Location	Loc Qty	Loc Code
ST390	25	
120363	25	
ST395	36	
114970	11	
117871	25	

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Start Qty: 4.00

Required Qty: 4.00

M12883/41-19

Purchased

No

110 Each 30.0000

1

4

Relay Base

Location

Loc Qty

Loc Code

ST395

30

120251

10

120414

20

110 Each 242.0000

4

16

M39029/92-534

Purchased

No

Socket Contact

Location

Loc Qty

Loc Code

ST511

242

120344

42

120363

200

110 Each 30.0000

1

4

M83536/9-024M

Purchased

No

Relay

Location

Loc Qty

Loc Code

ST395

30

120251

10

120414

20

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